

ECEF TECHNICAL SPECIFICATIONS

WOOD CUTTING TOOLS

FAMILY CLASSIFICATION	62999
DESCRIPTION	20 MM STOP COUNTERSINKS FOR WOOD FOR SCREWS FROM 3 TO 10 MM - ADJUSTABLE DEPTH DIN 3126 HEXAGONAL SHANK - 1/4" (6,35 mm)
PRODUCT IMAGE	
KIND OF STEEL COUNTERSINK PILOTE DRILL	HSS 4341
COMPOSITION %	C 0,88-0,92 - Si 0,85-0,98 - Mn 0,25-0,35 - P ≤ 0.003 - S ≤ 0,009 Cr 3,95-4,05 - Mo 2,55-2,65 - W 3,55-3,65 - V 1,25-1,35 C=Carbon - Si=Silicon - Mn=Manganese - P=Phosphorus - S=Sulfur - Cr=Chrome - Mo=Molybdenum W=Tungstene - V=Vanadium
HARDENING TEMP.	1100°
HARDNESS	62-64 HRC
SHANK	DIN 3126 HEXAGONAL SHANK - 1/4" (6,35 mm)
SETTING MATERIAL	ALLUMINIUM
MANUFACTURING PROCESS	FULLY GROUND FROM THE SOLID, with CAO System, that grants quality control and product homogeneity.
SURFACE TREATMENT	External surface of the flute in natural steel color - milled Corrosion protection, high temperature resistant
WORK PIECE MATERIALS	LAMINATED CHIPBOARD - BEAMS - PLYWOOD - HARD WOOD - NATURAL WOOD - SOFT WOOD - DRYWALL - SANDWICH MATERIAL 
REFERENCE TOOL	Power drilling machines after disabling the percussion function; low speed and high pressure.
PACKAGE	IN SINGLE PLASTIC WALLET

SECURITY ADVICE



Always use safety glasses



In case of high noise use hearing protection



Wear work gloves